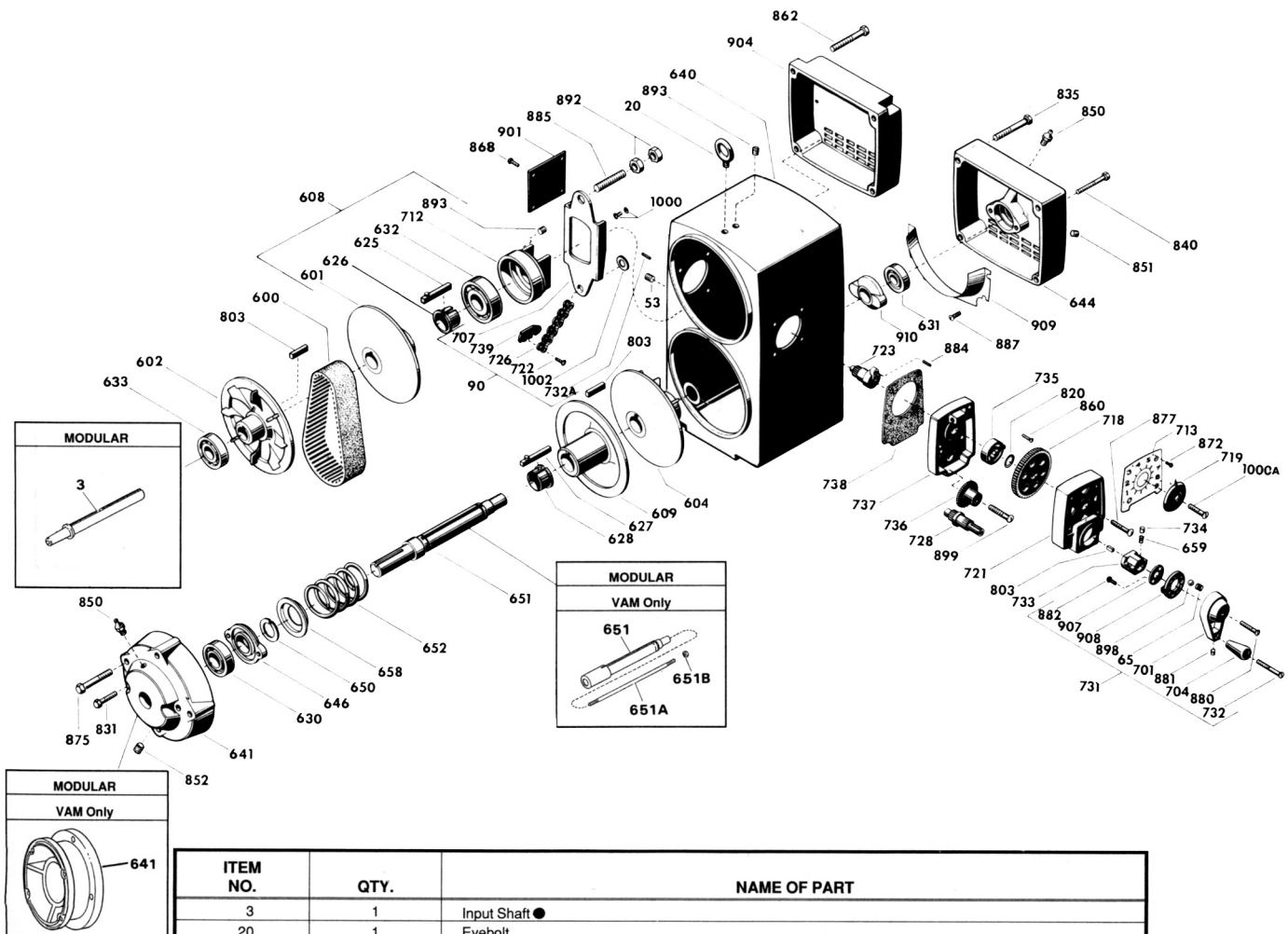


RENEWAL PARTS



PARTS LIST

FRAME 15 — TYPES VA, VAV, VAP, VAM — VARIDRIVE FRAME ASSEMBLY WITH ENDOLUBE OR V-KEY



ITEM NO.	QTY.	NAME OF PART
3	1	Input Shaft ●
20	1	Eyebolt
53	1	Screw
65	2	Springs
90	1	Control Arm Assembly (Consists of Items 732A, 1002, 707, 722, 726,739)
116	1	Snap Ring
600	1	VARIBELT (refer to section 732, page 1)
602	1	Stationary Motor VARIDISC ●
604	1	Stationary Driven VARIDISC ●
608	1	VARIDRIVE Shifting Sub Assembly (Includes Items 632, 712, 893)
609	1	Adjustable Drive VARIDISC ●
625	1	ENDOLUBE Wedge Motor End ●

● Specify type of VARIDRIVE construction; ENDOLUBE, or V-key.

PRICES:

Parts stocking distributors: refer to your USEM renewal parts numerical index.
All others: refer to your nearest USEM parts stocking distributor.



RENEWAL PARTS



PARTS LIST

FRAME 15 — TYPES VE, VEU, VEV, VAP, VAM — VARIDRIVE FRAME ASSEMBLY WITH ENDOLUBE OR V-KEY

ITEM NO.	QTY.	NAME OF PART
626	2	Bushing (Motor End) ●
627	1	ENDOLUBE Wedge (Driven End) ●
628	2	Bushings (Driven End) ●
630	1	Ball Bearing (Position #7) (Refer to section 775)
631	1	Ball Bearing (Position #8) (Refer to section 775)
632	1	Ball Bearing (Position #9) (Refer to section 775)
633	1	Ball Bearing (Position #10) (Refer to section 775)
640	1	Frame Case
641	1	Standard Bracket (Pulley End Z or C)
644	1	Support Bracket
646	1	Bearing Cap (Position #7)
650	1	Snap Ring
651	1	Variable Shaft; 651A Stud; 651B Nut
652	1	Spring
658	1	Spring Collar
659	2	Locking Springs
701	1	Handwheel
704	1	Handle
707	1	Shifting Lever
712	1	Shifting Bearing Housing
713	1	Dial Plate
718	1	Final Gear
719	1	Pointer Assembly
721	1	Control Housing Assembly
722	1	Pin (Cam to Chain)
723	1	Cam Shaft
726	1	Chain
728	1	Pinion Shaft
731	1	Handwheel Assembly (Includes Items 660, 704, 732, 881, 882, 892, 898, 907, 908)
732	1	Pin (Handle)
732A	1	Pin (Chain to Lever)
733	1	Locking Cam
734	4	Locking Pin
735	1	Speed Stop Collar
736	1	Cluster Gear
737	1	Adaptor Plate Assembly (Included in Item 721) (Sold as Assembly Only)
738	1	Gasket
739	1	Cam
803	1	Square Key
820	1	Snap Ring (Cam Shaft)
835	4	Screw (Support Bracket)
840	2	Screws (Bearing Cap)

ITEM NO.	QTY.	NAME OF PART
850	1	Grease Fitting (Fill)
851	1	Pipe Plug
852	1	Pipe Plug (Drain)
860	1	Screw (Speed Stop)
862	2	Screws (Front Plate Cover)
868	4	Screws (Side Plate Cover) (Used Only on Types VEU & VEV)
872	4	Screws (Dial Plate)
875	3	Bearing Cap Screws
877	3	Screws (Control Housing Assembly)
880	1	Screw (Handwheel Assembly)
881	1	Set Screw
882	2	Screw (Clamping Plate)
884	2	Screw (Cam Shaft to Control to Arm Assembly)
885	1	Stud (Shift Lever)
887	4	Sem (Air Deflector)
892	2	Hex Jam Nut
893	1	Pipe Plug
897	2	Bracket Plug
898	2	Steel Ball
899	1	Dowel Pin
901	1	Cover Plate (Used Only on Types VEU & VEV)
904	1	Front Plate Cover (Type VE & VEU, Type VEV)
907	1	Clamping Plate
908	1	Clutch Plate
909	1	Air Deflector
910	1	Bearing Cap (Position No. 8)
1000	1	Screw (Pointer)
1000A	2	Screw & Washer
1002	1	Washer (Chain to Lever)

● Specify type of VARIDRIVE construction; ENDOLUBE, or V-key.

WARNING:

Any disassembly or repair work on explosionproof motors will void the Underwriters' Laboratories, Inc. label unless done by the manufacturer, or a facility approved by the Underwriters' Laboratories, Inc.. Refer to your nearest U.S. Electrical Motors office for assistance.

PRICES:

Parts stocking distributors: refer to your USEM renewal parts numerical index.
All others: refer to your nearest USEM parts stocking distributor.

